



Convient pour les aciers inoxydables, Super Duplex

M-SFT-DUPLEX

Volume 1



POINTS CLEFS : M-SFT-DUPLEX



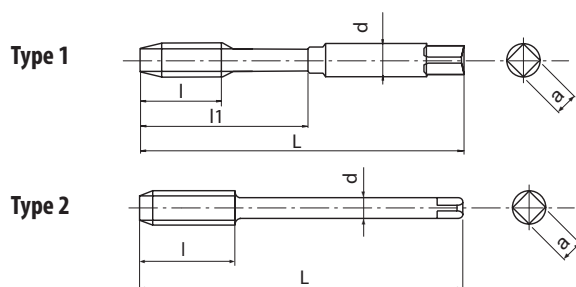
1 Rigidité améliorée
diamètre d'âme optimisé
plus de dents q'un taraud classic

2 Evacuation des copeaux améliorée
Angle d'hélice optimisé

3 Résistance au collage améliorée
Revêtement TIN idéal pour les
Super Duplex grâce à sa résistance
à la chaleur

M-SFT-DUPLEX

Taraudage | Taraud coupant | Métrique



- Pour les matériaux difficiles tels que 304L, 316L, 15-5PH et 17-4PH, Super Duplex 1.4410, Inconel 625
- Taraud coupant hélicoïdal fritté pour trous borgnes
- Revêtement TiN pour une meilleure résistance à la chaleur

P ○ C<0,2%	P ○ 0,25<C<0,4	P ○ C>0,45%	P ○ SCM	M ● INOX	S ● Inconel 625	S ● Ti Gr.2	
				3-15	2-3	3-6	m/min

Super Duplex 15-5 PH, 17-4 PH

M	PM	TiN	50°	ISO 2 6HX	C/2,5	DIN 371	DIN 376
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EDP	M	P	L	I	I1	d	a	Z	Type	DIN	Prix
48336155	6	1	80	8	30	6	4,9	3	1	371	31,10
48336161	8	1,25	90	10	35	8	6,2	3	1	371	37,10
48336169	10	1,5	100	12	39	10	8	4	1	371	45,20
48336179	12	1,75	110	14	-	9	7	4	2	376	56,90
48336191	14	2	110	16	-	11	9	4	2	376	67,40
48336202	16	2	110	16	-	12	9	4	2	376	79,00
48336214	18	2,5	125	25	-	14	11	4	2	376	107,20
48336228	20	2,5	140	25	-	16	12	4	2	376	126,60
48336238	22	2,5	140	25	-	18	14,5	4	2	376	138,60
48336247	24	3	160	30	-	18	14,5	4	2	376	170,20

Taraudage | Taraud coupant



Métrique



OSG EUROPE LOGISTICS

Avenue Lavoisier 1
B-1300 Z.I. Wavre - Nord - Belgium
Tel: +32 10 23 05 07
Fax: +32 10 23 05 51
info@osgeurope.com

OSG BELUX

Avenue Lavoisier 1
B-1300 Z.I. Wavre - Nord - Belgium
Tel: +32 10 23 05 11
Fax: +32 10 23 05 31
info@osg-belgium.com

OSG FRANCE

Parc Icade, Paris Nord 2
Immeuble "Le Rimbaud"
22 Avenue des Nations
CS66191 - 93420 Villepinte - France
Tel: +33 1 49 90 10 10
Fax: +33 1 49 90 10 15
sales@osg-france.com

OSG NETHERLANDS

Bedrijfsweg 5 - 3481 MG Harmelen
Tel: +31 348 44 2764
Fax: +31 348 44 2144
info@osg-nl.com

OSG UK

Shelton house, 5 Bentalls
Pipps Hill Ind Est, Basildon Essex SS14 3BY
Tel: +44 1268 567 660
Fax: +44 1268 567 661
uk_sales@osg-uk.com

CZECH, SLOVAKIA, HUNGARY

OSG Europe Logistics S.A.
Slovakia organizacna zlozka
Raciánská 22/A, SK-83102 Bratislava
Slovakia
Tel. +421 24 32 91 295
Orders-osgsvk@osgeurope.com

OSG POLAND Sp. z o.o.

Spółdzielcza 57
05-074 Halinów - Poland
Tel: +22 760 82 71
Fax: +22 760 82 71
osg@osg-poland.com

OSG GERMANY

Karl-Ehmann-Str. 25
D - 73037 Göppingen - Germany
Tel: +49 7161 6064 - 0
Fax: +49 7161 6064 - 444
info@osg-germany.de

OSG SCANDINAVIA

(For Scandinavian countries)
Langebjergvaenget 16
4000 Roskilde - Denmark
Tel: +45 46 75 65 55
Fax: +45 46 75 67 00
osg@osg-scandinavia.com

SWEDEN

Branch office of OSG SCANDINAVIA
Abrahams Gränd 8
295 35 Bromölla - Sweden
Tel: +46 40 41 22 55
Fax: +46 40 41 32 55
osg@osg-scandinavia.com

OSG IBERICA

Bekolarra 4
E - 01010 Vitoria-Gasteiz - Spain
Tel: +34 945 242 400
Fax: +34 945 228 883
osg.iberica@osg-ib.com

RUSSIA

Butlerova street, 17B, office 5069
117342 Moscow - Russia
Tel: +7 (495) 150 41 54
info@osg-russia.com

OSG TURKEY

Rami Kışla Cad.No:56 Eyüp
Istanbul 34056 - Turkey
Tel:+90 212 565 24 00
Fax: +90 212 565 44 00
info@osg-turkey.com

ROMSAN INTERNATIONAL CO. SRL

Reprezentant Exclusiv OSG
25C, Bucuresti-Magurele Street
051431 Bucuresti - România
Tel: +40 21 322 07 47
Fax: +40 21 321 56 00
romsan.int@romsan.ro

AUSTRIA

Branch office of OSG GERMANY
Messestraße 11
A-6850 Dornbirn
Tel: +49 7161 6064-0
Fax: + 49 7161 6064-444
info@osg-germany.de

OSG ITALIA

Via Ferrero, 65 A/B
I - 10098 Rivoli - Italy
Tel: +39 0117705211
Fax: +39 0117705215
info@osg-italia.it

Vischer & Bolli AG

Machining and Workholding
Im Schossacher 17
CH-8600 Dübendorf
T +41 44 802 15 15
F +41 44 802 15 95
info@vb-tools.com

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